

**Jinbo Marine**

Marine Stores &amp; Equipment Datasheet

IMPA DATASHEET

## 63 - CUTTINGTOOLS

**Straight Shank Twist Drill (High Speed Steel)**

Jinbo Marine supplies IMPA marine stores and ship equipment for global marine and offshore customers.

IMPA CODE

**630181****Key Product Information**

<b>IMPA</b>	630181	<b>Product Name</b>	Straight Shank Twist Drill (High Speed Steel)
<b>Specification</b>	Diameter:8.3mm,Flute Length:84mm,Overall Length:117mm	<b>Unit</b>	pc
<b>Category</b>	63 - CuttingTools	<b>Origin</b>	China

**Description**

The drills are of the correctional two-flute design with helix angles,flute and point shapes selected for general purpose applications.They may be used very successfully in cast iron,steel forging and other materials.

**Related IMPA Products**

IMPA	Name	Specification	Unit
630101	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.3mm,Flute Length:3mm,Overall Length:19mm	pc
630102	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.4mm,Flute Length:5mm,Overall Length:20mm	pc
630103	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.5mm,Flute Length:6mm,Overall Length:22mm	pc
630104	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.6mm,Flute Length:7mm,Overall Length:24mm	pc
630105	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.7mm,Flute Length:9mm,Overall Length:28mm	pc
630106	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.8mm,Flute Length:10mm,Overall Length:30mm	pc
630107	Straight Shank Twist Drill (High Speed Steel)	Diameter:0.9mm,Flute Length:11mm,Overall Length:32mm	pc
630108	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.0mm,Flute Length:12mm,Overall Length:34mm	pc
630109	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.1mm,Flute Length:14mm,Overall Length:36mm	pc
630110	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.2mm,Flute Length:16mm,Overall Length:38mm	pc

IMPA	Name	Specification	Unit
630111	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.3mm,Flute Length:16mm,Overall Length:48mm	pc
630112	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.4mm,Flute Length:18mm,Overall Length:40mm	pc
630113	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.5mm,Flute Length:18mm,Overall Length:40mm	pc
630114	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.6mm,Flute Length:20mm,Overall Length:43mm	pc
630115	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.7mm,Flute Length:20mm,Overall Length:43mm	pc
630116	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.8mm,Flute Length:22mm,Overall Length:46mm	pc
630117	Straight Shank Twist Drill (High Speed Steel)	Diameter:1.9mm,Flute Length:22mm,Overall Length:46mm	pc
630118	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.0mm,Flute Length:29mm,Overall Length:55mm	pc
630119	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.1mm,Flute Length:29mm,Overall Length:55mm	pc
630120	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.2mm,Flute Length:33mm,Overall Length:58mm	pc
630121	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.3mm,Flute Length:33mm,Overall Length:58mm	pc
630122	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.4mm,Flute Length:35mm,Overall Length:61mm	pc
630123	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.5mm,Flute Length:35mm,Overall Length:61mm	pc
630124	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.6mm,Flute Length:37mm,Overall Length:64mm	pc
630125	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.7mm,Flute Length:37mm,Overall Length:64mm	pc
630126	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.8mm,Flute Length:39mm,Overall Length:67mm	pc
630127	Straight Shank Twist Drill (High Speed Steel)	Diameter:2.99mm,Flute Length:42mm,Overall Length:71mm	pc
630128	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.0mm,Flute Length:42mm,Overall Length:71mm	pc
630129	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.1mm,Flute Length:42mm,Overall Length:71mm	pc
630130	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.2mm,Flute Length:42mm,Overall Length:71mm	pc
630131	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.3mm,Flute Length:45mm,Overall Length:73mm	pc
630132	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.4mm,Flute Length:45mm,Overall Length:73mm	pc
630133	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.5mm,Flute Length:45mm,Overall Length:73mm	pc
630134	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.6mm,Flute Length:48mm,Overall Length:76mm	pc
630135	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.7mm,Flute Length:48mm,Overall Length:76mm	pc
630136	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.8mm,Flute Length:48mm,Overall Length:76mm	pc
630137	Straight Shank Twist Drill (High Speed Steel)	Diameter:3.9mm,Flute Length:51mm,Overall Length:79mm	pc
630138	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.0mm,Flute Length:54mm,Overall Length:83mm	pc
630139	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.1mm,Flute Length:54mm,Overall Length:83mm	pc
630140	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.2mm,Flute Length:54mm,Overall Length:83mm	pc
630141	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.3mm,Flute Length:54mm,Overall Length:83mm	pc

IMPA	Name	Specification	Unit
630142	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.4mm,Flute Length:56mm,Overall Length:86mm	pc
630143	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.5mm,Flute Length:56mm,Overall Length:86mm	pc
630144	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.6mm,Flute Length:56mm,Overall Length:86mm	pc
630145	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.7mm,Flute Length:59mm,Overall Length:89mm	pc
630146	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.8mm,Flute Length:59mm,Overall Length:89mm	pc
630147	Straight Shank Twist Drill (High Speed Steel)	Diameter:4.9mm,Flute Length:62mm,Overall Length:89mm	pc
630148	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.0mm,Flute Length:62mm,Overall Length:92mm	pc
630149	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.1mm,Flute Length:62mm,Overall Length:92mm	pc
630150	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.2mm,Flute Length:64mm,Overall Length:95mm	pc
630151	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.3mm,Flute Length:64mm,Overall Length:95mm	pc
630152	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.4mm,Flute Length:64mm,Overall Length:95mm	pc
630153	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.5mm,Flute Length:64mm,Overall Length:95mm	pc
630154	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.6mm,Flute Length:67mm,Overall Length:98mm	pc
630155	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.7mm,Flute Length:67mm,Overall Length:98mm	pc
630156	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.8mm,Flute Length:67mm,Overall Length:98mm	pc
630157	Straight Shank Twist Drill (High Speed Steel)	Diameter:5.9mm,Flute Length:67mm,Overall Length:98mm	pc
630158	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.0mm,Flute Length:70mm,Overall Length:102mm	pc
630159	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.1mm,Flute Length:70mm,Overall Length:102mm	pc
630160	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.2mm,Flute Length:70mm,Overall Length:102mm	pc
630161	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.3mm,Flute Length:70mm,Overall Length:102mm	pc
630162	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.4mm,Flute Length:73mm,Overall Length:105mm	pc
630163	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.5mm,Flute Length:73mm,Overall Length:105mm	pc
630164	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.6mm,Flute Length:73mm,Overall Length:105mm	pc
630165	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.7mm,Flute Length:73mm,Overall Length:105mm	pc
630166	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.8mm,Flute Length:73mm,Overall Length:105mm	pc
630167	Straight Shank Twist Drill (High Speed Steel)	Diameter:6.9mm,Flute Length:73mm,Overall Length:105mm	pc
630168	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.0mm,Flute Length:73mm,Overall Length:105mm	pc
630169	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.1mm,Flute Length:75mm,Overall Length:108mm	pc
630170	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.2mm,Flute Length:75mm,Overall Length:108mm	pc
630171	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.3mm,Flute Length:75mm,Overall Length:108mm	pc
630172	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.4mm,Flute Length:78mm,Overall Length:111mm	pc

IMPA	Name	Specification	Unit
630173	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.5mm,Flute Length:78mm,Overall Length:111mm	pc
630174	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.6mm,Flute Length:78mm,Overall Length:111mm	pc
630175	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.7mm,Flute Length:81mm,Overall Length:114mm	pc
630176	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.8mm,Flute Length:81mm,Overall Length:114mm	pc
630177	Straight Shank Twist Drill (High Speed Steel)	Diameter:7.9mm,Flute Length:81mm,Overall Length:114mm	pc
630178	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.0mm,Flute Length:81mm,Overall Length:114mm	pc
630179	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.1mm,Flute Length:84mm,Overall Length:117mm	pc
630180	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.2mm,Flute Length:84mm,Overall Length:117mm	pc
630182	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.4mm,Flute Length:87mm,Overall Length:121mm	pc
630183	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.5mm,Flute Length:87mm,Overall Length:121mm	pc
630184	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.6mm,Flute Length:87mm,Overall Length:121mm	pc
630185	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.7mm,Flute Length:87mm,Overall Length:121mm	pc
630186	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.8mm,Flute Length:89mm,Overall Length:124mm	pc
630187	Straight Shank Twist Drill (High Speed Steel)	Diameter:8.9mm,Flute Length:89mm,Overall Length:124mm	pc
630188	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.0mm,Flute Length:89mm,Overall Length:124mm	pc
630189	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.1mm,Flute Length:89mm,Overall Length:124mm	pc
630190	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.2mm,Flute Length:92mm,Overall Length:127mm	pc
630191	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.3mm,Flute Length:92mm,Overall Length:127mm	pc
630192	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.4mm,Flute Length:92mm,Overall Length:127mm	pc
630193	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.5mm,Flute Length:92mm,Overall Length:127mm	pc
630194	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.6mm,Flute Length:95mm,Overall Length:130mm	pc
630195	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.7mm,Flute Length:95mm,Overall Length:130mm	pc
630196	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.8mm,Flute Length:95mm,Overall Length:130mm	pc
630197	Straight Shank Twist Drill (High Speed Steel)	Diameter:9.9mm,Flute Length:95mm,Overall Length:130mm	pc
630198	Straight Shank Twist Drill (High Speed Steel)	Diameter:10.0mm,Flute Length:95mm,Overall Length:130mm	pc
630199	Straight Shank Twist Drill (High Speed Steel)	Diameter:10.5mm,Flute Length:100mm,Overall Length:137mm	pc
630201	Straight Shank Twist Drill (High Speed Steel)	Diameter:11.0mm,Flute Length:103mm,Overall Length:140mm	pc
630202	Straight Shank Twist Drill (High Speed Steel)	Diameter:11.5mm,Flute Length:106mm,Overall Length:143mm	pc
630203	Straight Shank Twist Drill (High Speed Steel)	Diameter:12.0mm,Flute Length:111mm,Overall Length:149mm	pc
630204	Straight Shank Twist Drill (High Speed Steel)	Diameter:12.5mm,Flute Length:114mm,Overall Length:152mm	pc
630205	Straight Shank Twist Drill (High Speed Steel)	Diameter:13.0mm,Flute Length:114mm,Overall Length:152mm	pc