

Jinbo Marine

Marine & Offshore Equipment Datasheet

PRODUCT DATASHEET

HAMMER UNION

Hammer Union Figure 206

High Pressure Union is made of forged high strength alloy steel. The strict heat treatment ensures the union with uniform microstructure and pressure capacity. The material is in full compliance with the ASTM, AISI stand...

- ISO9001 Supplier
- Class Certificate
- Export Supply



Key Highlights

Category	Hammer Union
Standard	DIN
Material	Forged Steel
Weight / Size	1 to 10 inch sizes.
Certificate	ABS, LR, BV, DNVGL, NK, KR, IRS, RMRS, CCS

We can supply according to your requirement, drawings, class certificate needs, and delivery schedule.

Technical Specifications

Category	Hammer Union	Model / SKU	Hammer-Union-Figure-206
Standard	DIN	Material	Forged Steel
Weight / Size	1 to 10 inch sizes.	Certificate	ABS, LR, BV, DNVGL, NK, KR, IRS, RMRS, CCS
Warranty	12 Months unless specified otherwise	Origin	China

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China Hammer Union Figure 206:



High Pressure Union is made of forged high strength alloy steel. The strict heat treatment ensures the union with uniform microstructure and pressure capacity. The material is in full compliance with the ASTM, AISI standard, technical specification of the product conforms to API Spec 6A standards. The goods is with the features, reliable sealing, fast loading and unloading, good exchangeability. The pipeline joint thread, tubing thread, butt type or non pressure seal end connection are available for the product joint.

Features for Figure 206 Hammer Union:

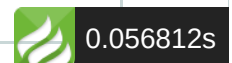
1. 2000PSI NSCWP, test pressure: 3000PSI
2. O-ring in male sub improves sealing and protects metal-to-metal seal against corrosion
3. Replaceable O-ring extends union service life
5. Available in butt-weld Sch.40
6. 1 to 10 inch sizes.

Recommended Service for Fig 206:

Manifold and line connections, suction service, and corrosion service

Main Size List:

Nominal Pipe Size		Length		Nut Radius		Material		Weight	
						Nut	Parts		
in	mm	in	mm	in	mm	lbs	kgs		
1	25.4	2-11/16	68.3	1-15/16	49.2	SC/SF	CDB/SF	1.75	0.8
1 1/2	38.1	2-7/8	73.0	2-3/8	60.3	SF	SF	2.37	1.1
2	50.8	3-5/16	84.1	2-29/32	73.8	SF	SF	5.25	2.4
2 1/2	63.5	4-1/16	103.2	3-11/16	93.7	SF	SF	10.0	4.5
3	76.2	4-3/8	111.1	3-7/8	98.4	SF	SF	15.25	6.9
4	101.6	4-13/16	122.2	5	127.0	SF	SF	20.0	9.1
6	152.4	6-5/8	168.3	6-7/16	163.5	SF	SF	44.5	20.2



8	203.2	7-1/4	184.2	7-11/16	195.3	SF	SF	61.0	27.7
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SF-Forged Steel