

HAMMER UNION

Hammer Union Figure 602

High Pressure Union is made of forged high strength alloy steel. The strict heat treatment ensures the union with uniform microstructure and pressure capacity. The material is in full compliance with the ASTM, AISI stand...

ISO9001 Supplier

Class Certificate

Export Supply



Key Highlights

Category	Hammer Union
Standard	DIN
Material	Forged Steel
Weight / Size	Manifold and line connections and mud service Main Size List:
Certificate	ABS, LR, BV, DNVGL, NK, KR, IRS, RMRS, CCS

We can supply according to your requirement, drawings, class certificate needs, and delivery schedule.

Technical Specifications

Category	Hammer Union	Model / SKU	Hammer-Union-Figure-602
Standard	DIN	Material	Forged Steel
Weight / Size	Manifold and line connections and mud service Main Size List:	Certificate	ABS, LR, BV, DNVGL, NK, KR, IRS, RMRS, CCS
Warranty	12 Months unless specified otherwise	Origin	China

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 - Main Size List:

China Hammer Union Figure 602:



High Pressure Union is made of forged high strength alloy steel. The strict heat treatment ensures the union with uniform microstructure and pressure capacity. The material is in full compliance with the ASTM, AISI standard, technical specification of the product conforms to API Spec 6A standards. The goods is with the features, reliable sealing, fast loading and unloading, good exchangeability. The pipeline joint thread, tubing thread, butt type or non pressure seal end connection are available for the product joint.

Features for Figure 602 Hammer Union:

1. 6000PSI NSCWP, test pressure: 9000PSI
2. Compact
3. Replaceable, lip-type seal provides primary seal, protects secondary metal-to-metal seal, and minimizes flow turbulence
4. Butt-welded available for Sch 80.
5. Available for sour gas service.

Recommended Service for Fig 602:

Manifold and line connections and mud service

Main Size List:

Nominal Pipe Size		Length		Countersink		Nut Radius		Material		Weight	
								Nut	Parts		
in	mm	in	mm	in	mm	in	mm	lbs	kgs		
1	25.4	3-17/32	89.7	1/4	6.4	2-5/16	58.75	SF	SF	3.5	1.6
2	50.8	5-1/4	133.3	1/4	6.4	3-9/16	90.5	SF	SF	13.25	5.9
3	76.2	6-3/8	161.92	3/8	9.5	4-5/8	117.5	SF	SF	21.0	9.5
4	101.6	8-1/16	208.0	3/8	9.5	5-1/4	133.4	SF	SF	33.0	15.0

SF-Forged Steel